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D139-799-015
Job Sheet 200065



Part No: D139-799-015

Job Qty: 1 pcs

Part Name: Engine Wash



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/3/19

Type: SOLD

Description: ORDER 19284

Note: IIN-D139-799 REV.O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP REV:E 16.10.13 AS PER IIN REV.L DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/3/19	10/3/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	
							Packaging 1 - 5	9-89	OCT 01 2019
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S218734



Part: D139-799-015

Job No: 200065

Serial No/Batch: S218734

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 18/10/17, TCA STC LoA C.

Plex 9/6/19 10:58 AM Dart.lajeunesse.marie

120 QC 4	1 pcs	10/3/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	1 pcs	10/3/19	0.00 0.00	QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	10/3/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	10/3/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS
78
9-89

OCT 09 2019

DAS
78
9-89

OCT 09 2019

DAS
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OCT 09 2019

DAS
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OCT 09 2019

FG013-

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev: _____

135 - Document Control - Photocopy bluefile & type labels per PPP D139-799-015 CHG006

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5107510
AN3C5A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5088407
AN526-1032R16	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5162910
AN832-6J	Union	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5181250
AN924-6J	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5112725
CB2000CRA3-28	Stud	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5192317
CB4022V3CR8	Anchor Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5171714
CB91	Acrylic Adhesive, 3.5G	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5154943
D4121-1	Hose Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5189616
D4121-3	Hose Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	518595
D4121-5	Hose Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180468
D4131-041	Manifold Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5211902
D4131-043	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213837
D4146-1	Fitting	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5184039
D4182-1	Fitting, Quick Disconnect	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5203839
D4384-1	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5214830
MS21043-3	Nut	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5203262
MS21919-WDG9	Clamp	9 Ea (9 ea)	110-Packaging 1 - Pick Kit	5210322
MS21919WCH16	Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5164377
MS21919WCH4	Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5106946
MS21919WCH9	Clamp	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5215358
NAS1149C0316R	Washer	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5196057
NAS1149C0332R	Washer (AN960C10L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5211548
NAS1149C0932R	Washer (AN960C916L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	505603
NAS43DD3-80N	Spacer	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5174214

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C3A	4	298	0
	AN3C5A	3	843	0
	AN526-1032R16	4	61	0
	AN832-6J	2	19	0
	AN924-6J	4	22	0
	CB2000CRA3-28	3	141	0
	CB4022V3CR8	3	48	0
	CB91	2	53	0
	D4121-1	2	12	0
	D4121-3	1	15	0
	D4121-5	1	15	0
	D4131-041	1	9	0
	D4131-043	1	4	0
	D4146-1	2	28	0
	D4182-1	2	24	0
	D4384-1	1	16	0
	MS21043-3	10	748	0
	MS21919-WDG9	9	38	0
	MS21919WCH16	2	22	0
	MS21919WCH4	2	22	0
	MS21919WCH9	4	14	0
	NAS1149C0316R	6	550	0
	NAS1149C0332R	8	3,441	0
	NAS1149C0932R	4	201	0
	NAS43DD3-80N	3	22	0

Part Specifications

Specifications could not be found.

Route update only

	DISPOSITION			DEPARTMENT/PROCESS					
Job:									
Part No.	Rework			Skid-tube		Cross tube		Eng. (Non-AW)	
	Scrap			Machining		Small Fab		Prod. Eng. Coord.	
	Use-as-is			Large Fab		Finishing		Rec/Store/Packaging	
								Engineering	
								Water Jet	
								Supplier	
								Quality	

Rework	Scrap	Use-as-is

Skid-tube	Machining	Large Fab

Cross tube		
Small Fab		
Finishing		

Eng. (Non-AW)		
Prod. Eng. Coord.		
/Store/Packaging		

Engineering			
Water Jet			
Supplier			
Quality			

Sequence #:

QTY Affected :

MARB (QSI042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor

QC / QA Coordinator

	Operator
	Manufacturing Process
	Equip/Tooling
	Handling/Preservation
	Material
	Product Improvement
	Process Improvement
	Human Factors

	Pressure/Forced
	Bending
	Crushing
	Cracks
	Crimp/Kink/Ripple
	Marks/Chatter
	Mislabeled

Other/Details:

FAULT CATEGORY

Contamination	
Misaligned/off center	
BOM/Route	
Broken/Damage/Defect	
Incomplete/Unclear Instructions	
Drill Holes	
Fit/Function	

	Power Loss/Surge
	Folio/Program
	Grain Direction
	Weld
	Wrong Stock Pull
	Out of Sequence
	Off-set/Set-up

Positioned Wrong					
Outside Tolerance					
Drawing					
Finish					
Part Lost/Missing					
Misread					

Qty -015	Part Number	Description
X	D139-799-015	ENGINE WASH KIT
2	D4121-1	HOSE ASSEMBLY
1	D4121-3	HOSE ASSEMBLY
1	D4121-5	HOSE ASSEMBLY
1	D4131-041	MANIFOLD ASSEMBLY
1	D4131-043	DOUBLER ASSEMBLY
2	D4146-1	FITTING
2	D4182-1	FITTING, QUICK DISCONNECT
1	D4384-1	PLACARD
3	AN3C5A	BOLT (or NAS6603-4)
4	AN3C2A	BOLT
4	AN526-1032R16	SCREW
2	AN832-6J	UNION (or AN837-6J)
4	AN924-6J	NUT
10	MS21043-3	NUT
4	NAS1149C0932R	WASHER (or AN960C916L)
8	NAS1149C0332R	WASHER (or AN960C10L)
6	NAS1149C0316R	WASHER (or AN960C10LL)
3	NAS43DD3-80N	SPACER
9	MS21919WDG09	CLAMP (or AS21919WDG09)
2	MS21919WCH4	CLAMP (or AS21919W CH4)
4	MS21919WCH9	CLAMP (or AS21919W CH9)
2	MS21919WCH16	CLAMP (or AS21919W CH16)
3	CB2000CRA3-28	STUD (or A366A3E30C)
3	CB4022V3CR8	ANCHOR NUT (or AW001TL3A08)
2	CB91	3.5g ACRYLIC ADHESIVE KIT